

**STANLEY**<sup>®</sup>  
Engineered Fastening



# Lockbolt Systems

**POP**<sup>®</sup>  **Avdel**<sup>®</sup>

# Lockbolt Systems

Lockbolt Type  
Diameter, Material

Features and Benefits

Typical  
Cross Section

## NeoBolt®



High strength, unmatched vibration resistant lockbolts without pin break for heavy duty structural applications, providing a collar 'fit-up' feature for easy pre-assembly.

3/16" - 1"  
(4.8 mm – 25.4 mm)  
Steel

### No Pin Break:

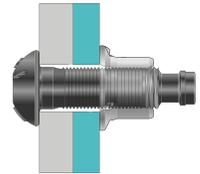
- No metal waste, eco-friendly
- No dropped stems improving working area safety
- Avoid corrosion at stem break point (vs. traditional lockbolts)
- Reduced pin size and weight for lower warehousing and shipping cost

### Maintenance Free:

- No torque or re-torque is required

### Fast & Shockless Installation:

- Reduces operator fatigue and installation noise
- Fine pitch pin groove design for superior vibration resistance vs. traditional lockbolts and nut & bolt settings
- Collar 'fit-up' feature for easy pre-assembly of the joint, ideal for upside-down installation
- Radial bar indicators on collar for quick visual swage inspection upon placing



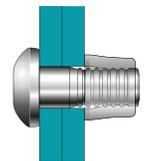
## Avdelok®



High strength, vibration resistant lockbolts with high controlled clamp.

3/16" - 3/8"  
(4.8 mm – 9.6 mm)  
Aluminium, Steel, Stainless steel

- High shear strength for high strength assembly
- High controlled clamp provides excellent vibration resistance
- Quick to install across a wide range of applications
- Wide choice of materials, sizes, head styles and collar options to suit a wide variety of applications
- Easy to inspect for tampering
- High security tamper resistance - TIR approved
- Steel Avdelok pins typically offer comparable values to property class 5.8 threaded products
- Robust and rugged installation tools



## Avdelok® XT



Large diameter lockbolt for heavy engineering applications.

1/2" - 1-1/8"  
(12.7 mm – 28.6 mm)  
Steel

- Exceptional shear and tensile strength provides consistent high performance, required in load-bearing structural applications
- Excellent vibration resistance
- High security tamper resistance - TIR approved
- Tolerates variation in joint - allows angled installation up to 7°
- Quick and easy to install - requires minimum skill labour
- Simple installation tooling eliminates the cost of calibration and reduces maintenance
- Consistent installation prevents rework and associated costs
- Simple visual inspection for quality assurance joints
- Installed Avdelok XT fasteners provide a minimum shear, tensile and pre-load strength which is equivalent to or exceeds ISO898-1 property class 8.8 or ASTM A-325 standards



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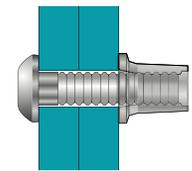
**Maxlok**<sup>®</sup>



High strength, vibration resistant lockbolts with multi-grip capability.

3/16" - 1/4"  
(4.8 mm – 6.4 mm)  
Aluminium, Steel

- Wide grip range reduces inventory, simplifies stock control, and accommodates wide variations in material thickness
- High shear strength for high strength assembly
- High, controlled clamp provides excellent vibration resistance
- Wide range of special purpose installation tools
- Quick to install across a wide range of applications
- Brazier, countersunk, mushroom and truss head styles suit a wide variety of applications
- Easy to inspect tampering
- High security tamper resistance - TIR approved



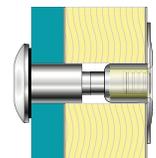
**Avtainer**<sup>®</sup>



High strength, steel fastener and shell designed for joining composite panels to metal.

3/8"  
(10.0 mm)  
Steel

- Prevents cracking and pull through of composite materials
- Ideal for the assembly of GRP vehicle panels
- High shear strength for high strength assembly
- Underhead Santoprene<sup>®</sup> seal for a water/air tight joint
- Internally locked stem provides a secure, vibration resistant joint
- Low profile head and shell give a neat appearance
- Smaller shell size available for use against metal surfaces
- Optional encapsulated heads to match the surrounding colour
- Easy to inspect for tampering
- High security tamper resistance - TIR approved



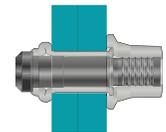
**Avbolt**<sup>®</sup>



The Avbolt structural fastener is a high strength, tamper resistant, blind steel fastener designed for use in heavy-duty structural applications. It offers a high tensile and shear strength normally only possible with non blind lockbolts and combines it with the installation speed of blind products.

3/16" - 5/8"  
(4.8 mm – 16.0 mm)  
Steel

- Use on blind sided application
- High tensile and shear strength for heavy-duty applications
- Wide grip capability suits a variety of material thicknesses
- Ideal for areas with restricted access
- Locking feature creates a vibration resistant joint and prevents loose stems
- Fast installation
- High security tamper resistance - TIR approved
- Simple tooling requires only minimum operator skill



## Installation Tools

### Genesis® nG4

Versatile lightweight pneumatic/hydraulic power tool capable of placing Avdelok® and Maxlok® lockbolts up to 1/4" (6.4 mm), and 3/8" (10.0 mm) Avtainer®. High force to weight ratio and innovative ergonomic design delivers maximum user efficiency and comfort.



### Genesis® nG3 LB

Lightweight pneumatic/hydraulic power tool for the reliable placement of NeoBolt® lockbolts 3/16" (4.8 mm) and 1/4" (6.4 mm).



### 73200 Model

The hydro-pneumatic 73200 tool is designed to place NeoBolt® lockbolts 5/16" (8.0 mm), Avdelok®, Maxlok® and Avtainer® lockbolts up to 3/8" (10.0 mm) as well as Avbolt® fasteners up to 5/16" (8.0 mm). Featuring an innovative patent protected hydraulic design and using the latest sealing and guiding technology, this new tool delivers unmatched fastening efficiency and dependability.



### 7287 Model

Hydro-pneumatic split tool with a lightweight placing head able to place NeoBolt® lockbolts 3/8" (9.6 mm), Avdelok® and Avtainer® lockbolts up to 3/8" (10.0 mm), Avbolt® fasteners up to 5/16" (8.0 mm), and all other lockbolts up to 5/16" (8.0 mm).



### AV™ Series Tools

The AV hydro-electric power tool line is capable of setting all Avdelok® and Avdelok® XT lockbolts from as small as 3/8" (9.6 mm) to as large as 1-1/8" (28.6 mm). It also has the flexibility needed to set NeoBolt® lockbolts 1/2" (12.7 mm) up to 1" (25.4 mm) and Avbolt® sizes 5/16" (8.0 mm) through 5/8" (16.0 mm).



### Enerpac® PRO Series Pumps

STANLEY Engineered Fastening has partnered with Enerpac, the World Leader in Hydraulic Equipment to offer a specialised selection of reliable, durable and versatile high-pressure hydraulic pumps to power all AV™ Hydro-Electric Power Tools.



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